



PART NUMBER

PFR5-4610M3

DESCRIPTION

REAR SUBFRAME FRONT BUSH LOWER HALF

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Upper - Yellow Bushes
2 x Stainless Steel Sleeve

2 x Polyurethane M3 Lower - Purple Bushes
1 x Grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*

All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bushes from subframe.
2. Clean any dirt and corrosion from the bores in the subframe. Make sure to remove any sharp edges from the bore.
3. Fit polyurethane M3 Lower purple bushes into bores of the subframe on the bottom.
4. Fit polyurethane A yellow bushes into bores of the subframe on the topside.
5. Apply supplied grease into bore of the bush and around top faces.
6. Fit stainless steel sleeve into bushes.
7. Tension all hardware to manufacturers recommended torque settings.

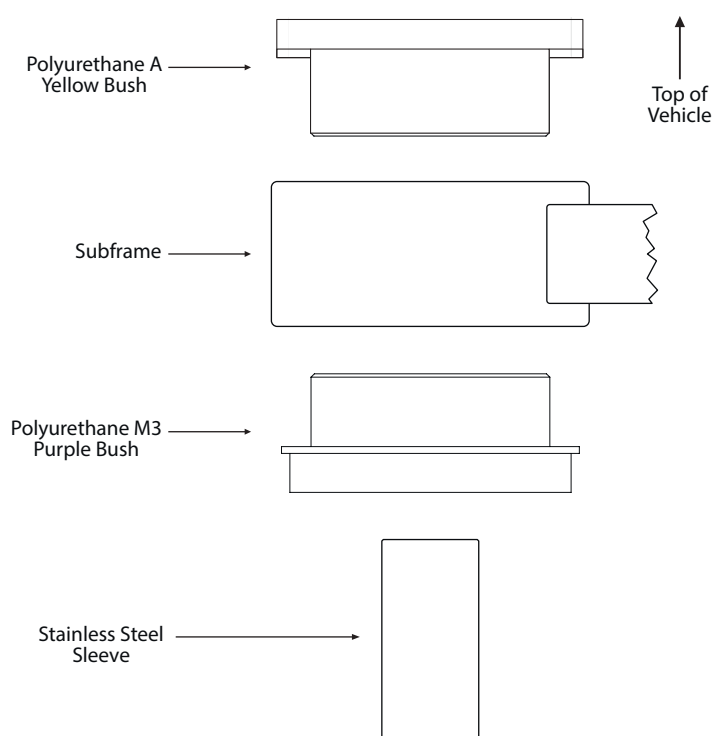


Figure 1: Exploded Assembly

POWERFLEX®

PART NUMBER

PFR5-4610

DESCRIPTION

REAR SUBFRAME FRONT BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x PFR5-4610 A Bushes 1 x PTFE/Silicone Grease
2 x PFR5-4610 B Bushes 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove original bush. Clean sub frame of any rust and dirt.
2. Fit the upper part PFR5-4610A into the sub frame from the upper chassis side, align the bush making sure the recessed area on the larger diameter fits over the welded section of the sub frame.
3. Fit the lower part PFR5-4610B into the sub frame from the lower (road) side. Align the shaped face to mesh neatly into the impression on the lower mounting plate.
4. Apply the supplied grease to the bore of the bush, the outside of the stainless steel sleeve and the upper and lower faces of the bush.
5. Push the stainless steel sleeve into the bush.
6. Refit using the original bolt and washer, tightening to manufactures recommended torque settings.

